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Mechanical Improvement of Electrical Interharmonics Damping

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Presenter/Author bios



Volker Hütten is head of the Rotating Equipment department of Siemens in Duisburg, Germany. During his 27 years in this company he has been responsible for the engineering of the rotating equipment of compressors and compressor trains of order related tasks. He received his diploma degree from the University of Applied Sciences in Krefeld in 1990.



Vijay Anantham Ganesan is medium voltage drive system consultant at Siemens Industry Sector in Nuremberg, Germany. He received his M.Sc. degree in electrical power engineering from RWTH Aachen University, Aachen, Germany in 2005. From 2005 to 2010, he was a research assistant at Leibniz University Hannover, Germany.

Presentation content

- 1 Introduction
- 2 Case Study 1: Blocked speed ranges eliminated
- 3 Case Study 2: High gear vibrations avoided
- 4 Summary and conclusions
- 5 Outlook for new LCI drive train application



Introduction

During operation of compressor trains by a variable speed drive system (VSDS) integer and non-integer harmonics are generated in the inverter. Via the electrical system of inverter and motor a torsional excitation is transferred across the air gap torque into the main mass of the motor. This excitation may cause torsional resonances.

However, the main focus of this case study will be on the new electrical damping method to attenuate the torsional excitations induced by an Load Commutated Inverter (LCI) in a Variable Frequency Drive (VFD).

The effectiveness of the proposed electrical damping method will be demonstrated in 2 case studies:

Case Study 1: Blocked speed ranges eliminated

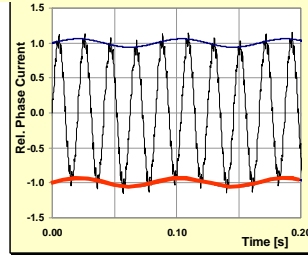
Case Study 2: High gear vibrations avoided



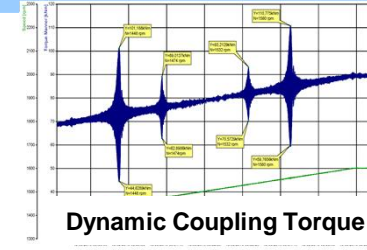
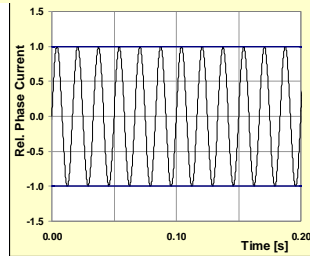
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Introduction (Basics of LCI Drive Interharmonics)

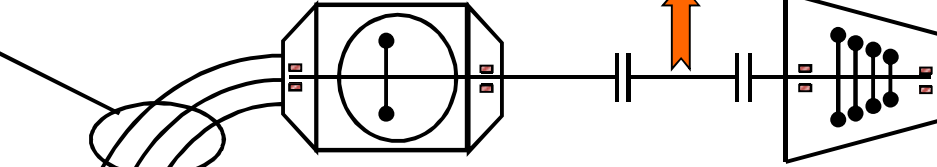
Motor Phase Current Trend



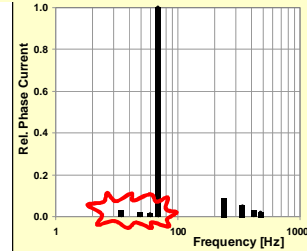
Line Phase Current Trend



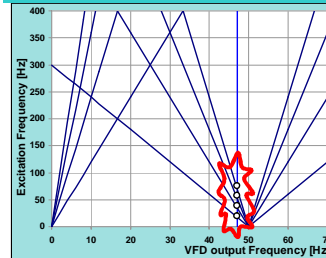
Dynamic Coupling Torque



Excitation Freq. Spectrum



Excitation Campbell Diag.



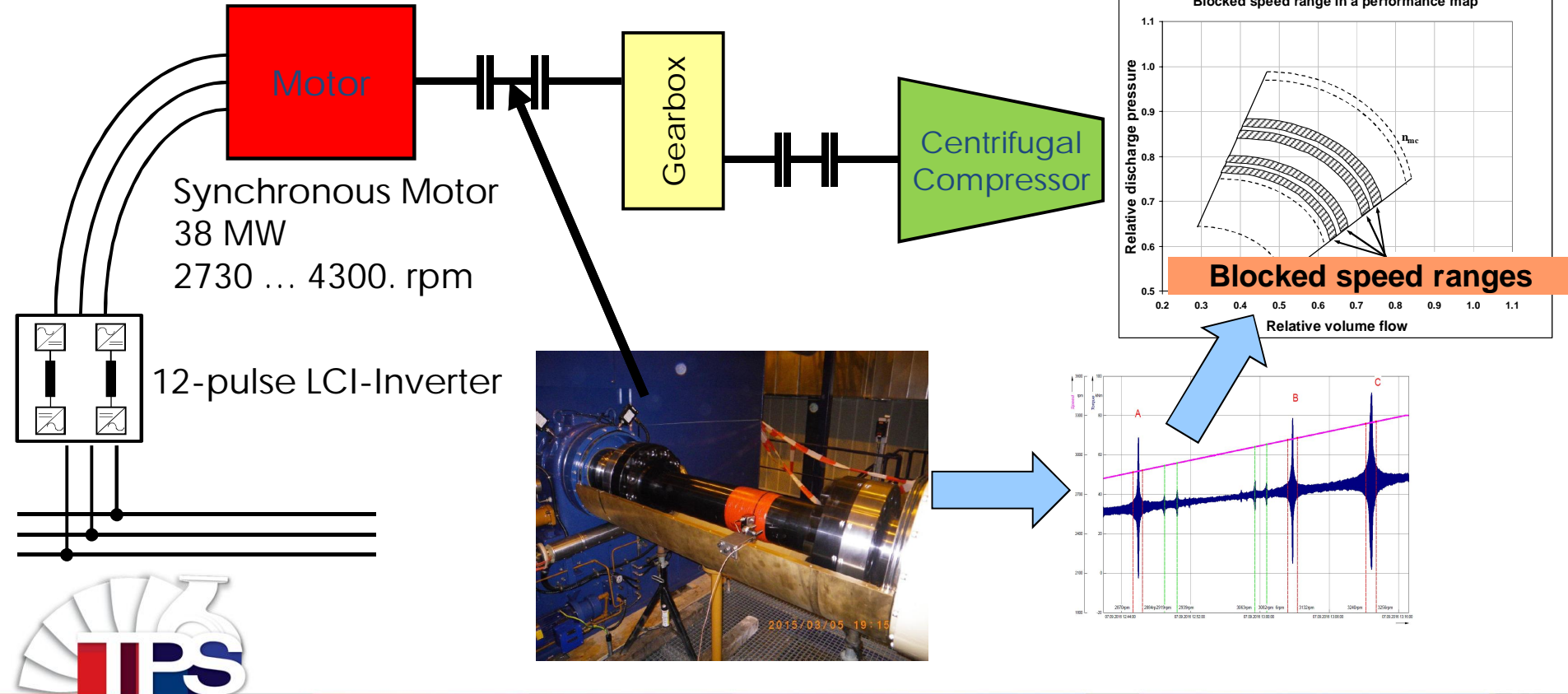
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Case Study 1: Blocked speed range eliminated

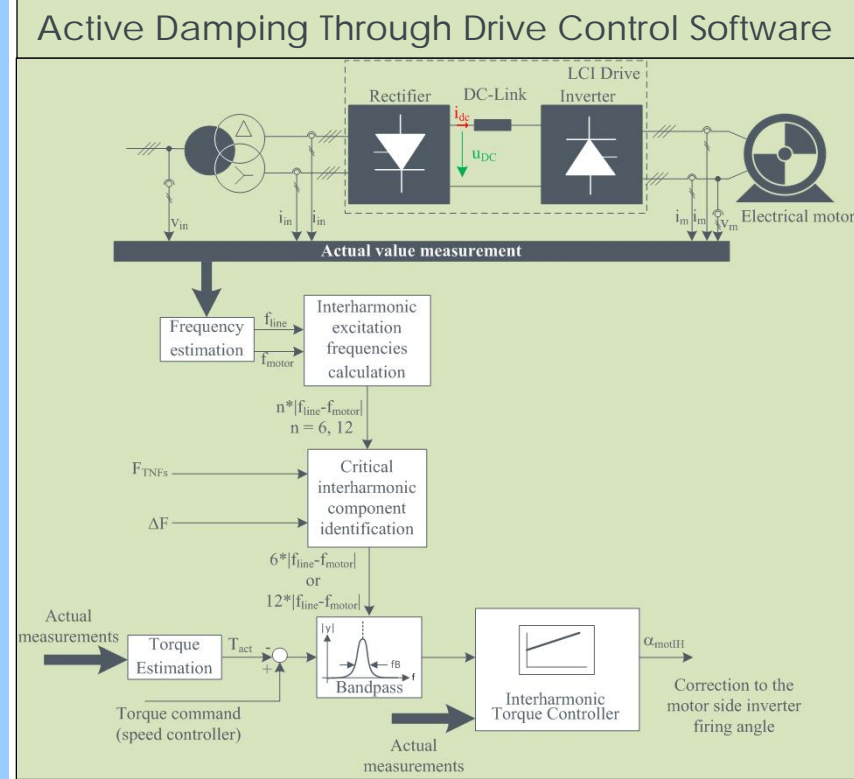


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Case Study 1: Blocked speed range eliminated

Principle: Interharmonic Suppression

- q Additional control algorithm implemented as software feature
- q Required input drive train data:
 - Critical TNF – currently up to 2 TNFs can be set
 - Frequency band DF – current limit +/- 5 Hz
- q No additional hardware required
- q Only acts on the critical interharmonic components $6*|f_{line} - f_{motor}|$ and $12*|f_{line} - f_{motor}|$ that is within the specified DF around TNF
- q A dedicated controller will alter the motor side inverter firing angle within constraints to suppress the interharmonic component in the estimated air-gap torque.

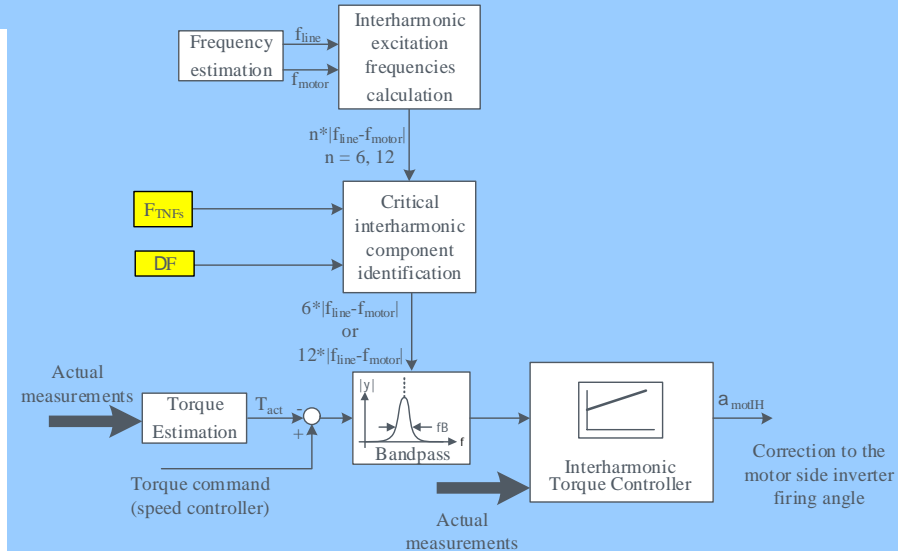
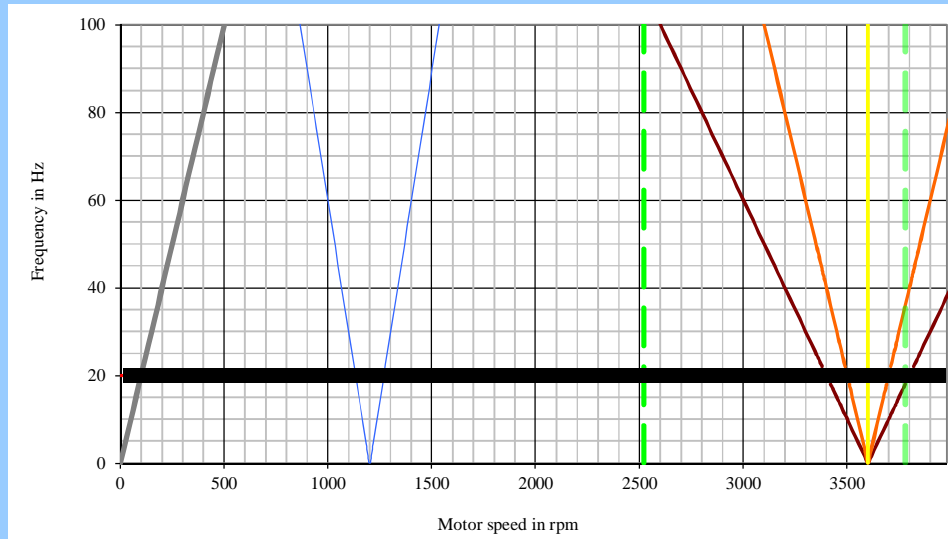


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Case Study 1: Blocked speed range eliminated

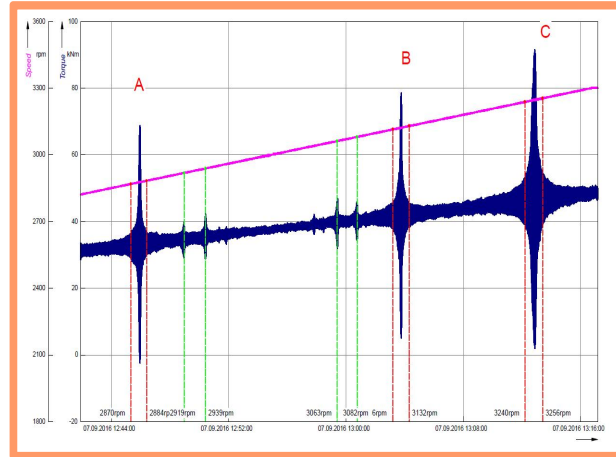
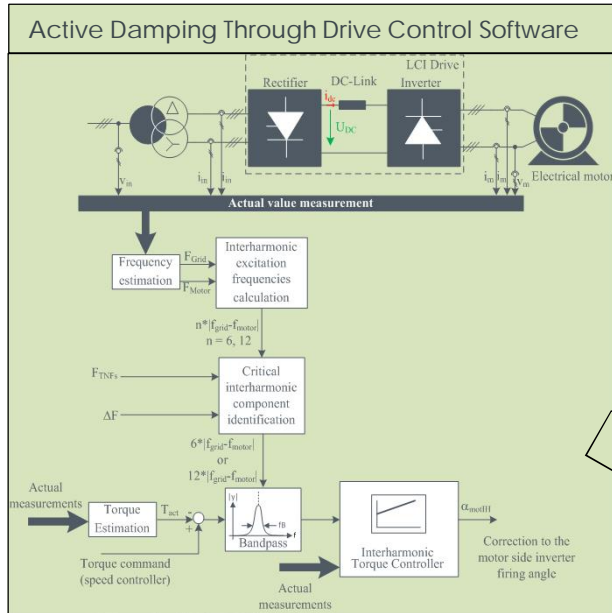
Principle: Interharmonic Suppression

- q The inter-harmonic excitations coming from the drive will be almost eliminated.
- q The input for this control is the critical natural frequency of the drive train and the frequency band around this critical frequency.
- q Within this band, the LCI injected inter-harmonics components, $6*|f_{line}-f_{motor}|$ and $12*|f_{line}-f_{motor}|$ will be almost eliminated.

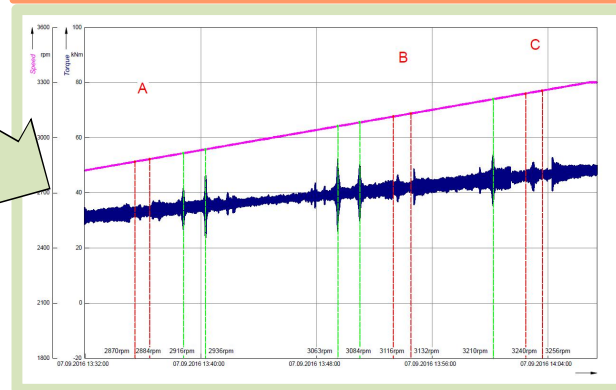


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Case Study 1: Blocked speed range eliminated



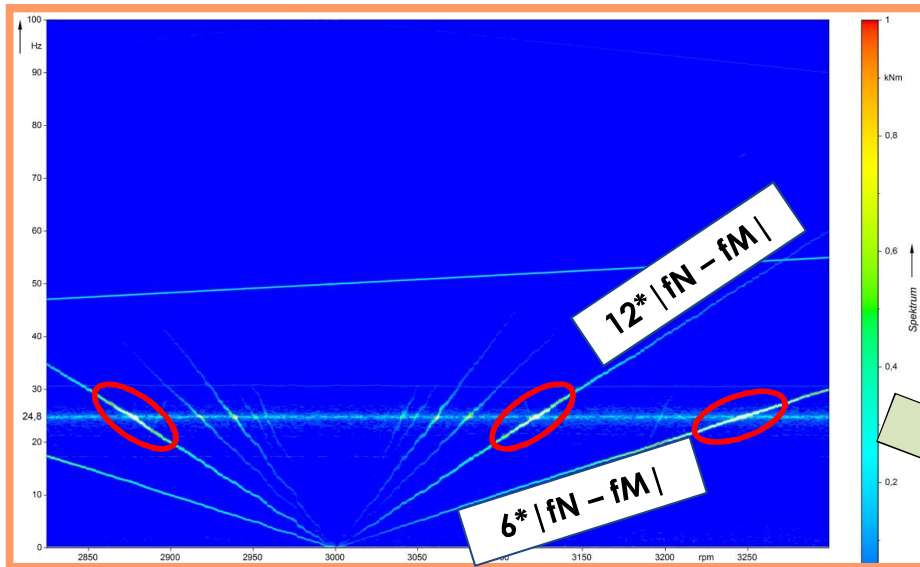
Without electrical interharmonics damping of an LCI



With activated improved electrical interharmonics damping of an LCI

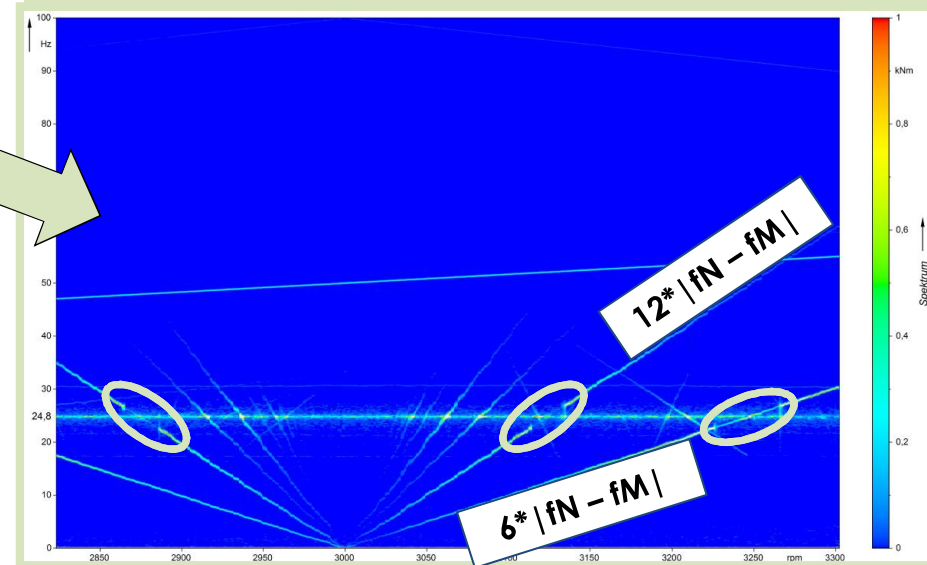
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Case Study 1: Blocked speed range eliminated



Without electrical interharmonics damping of an LCI

With activated improved electrical interharmonics damping of an LCI

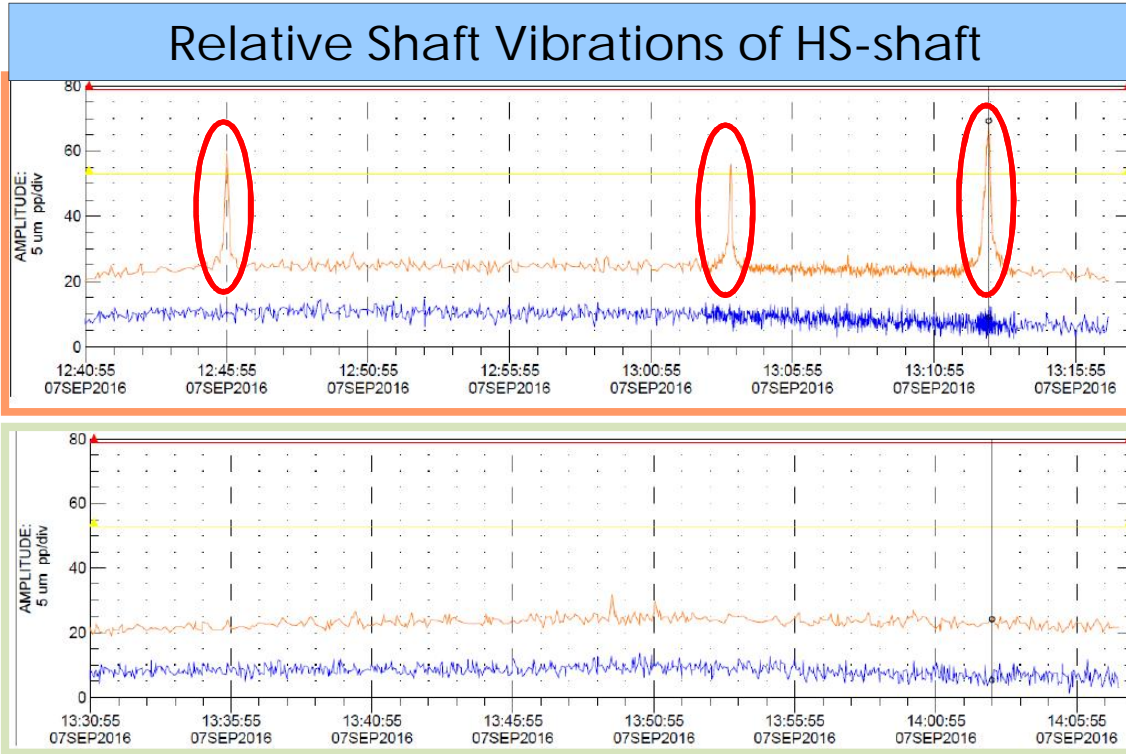


f_N = electrical grid frequency
 f_M = electrical motor frequency



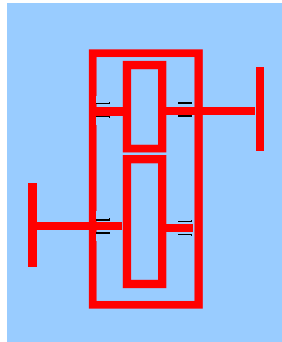
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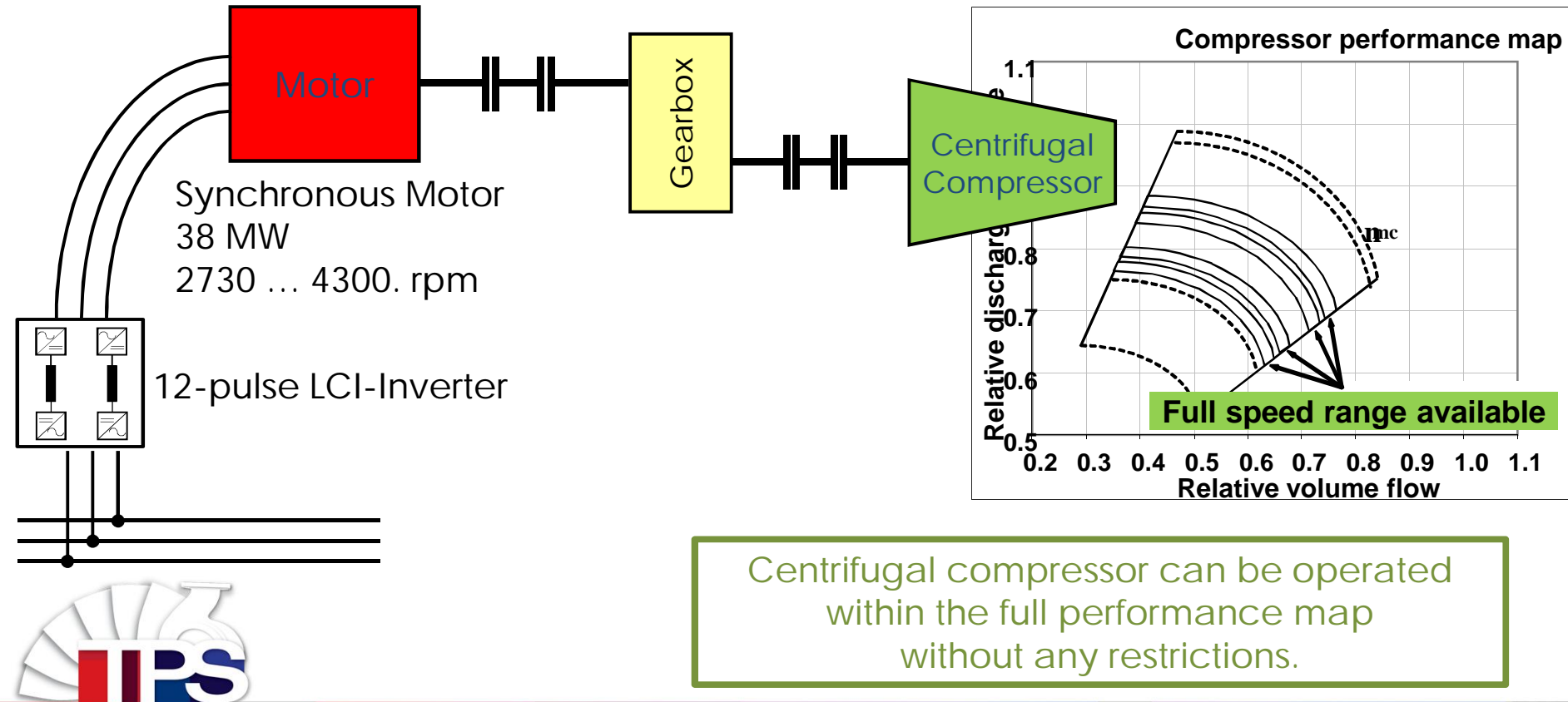


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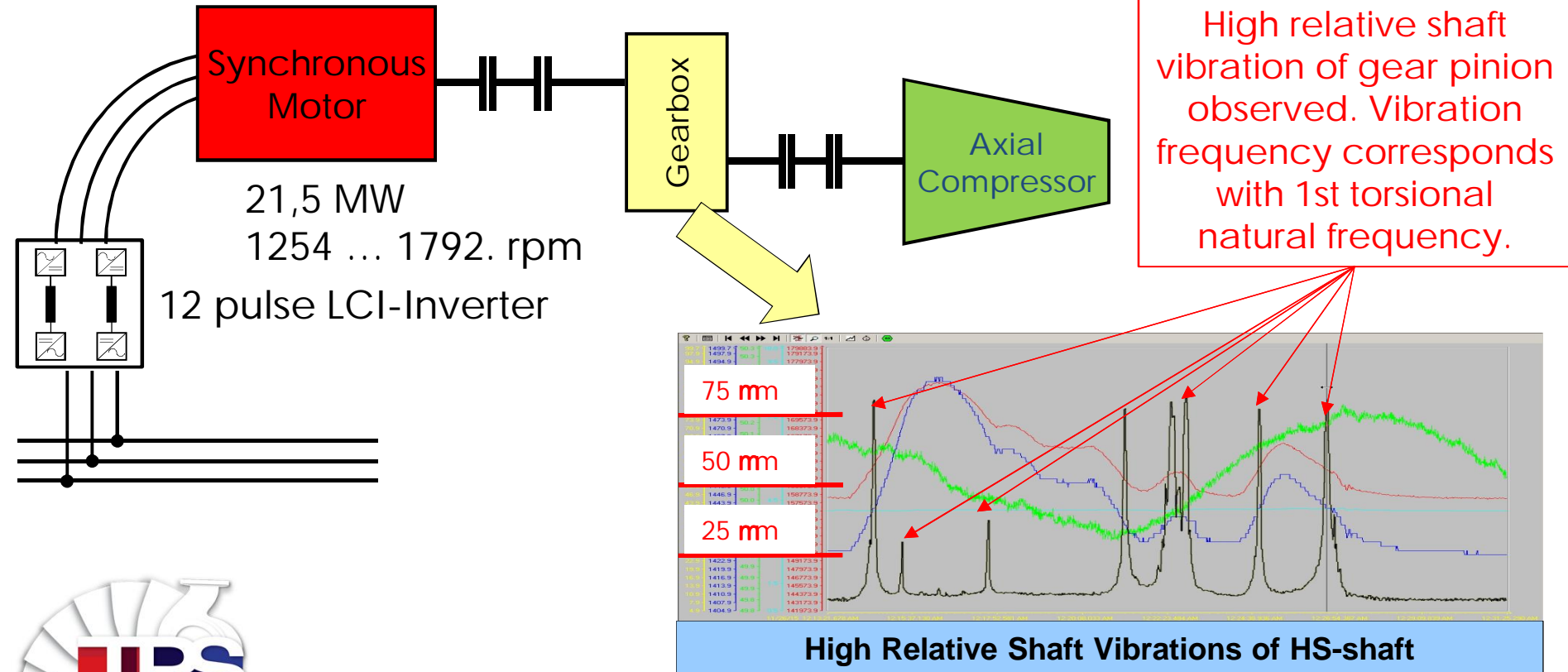


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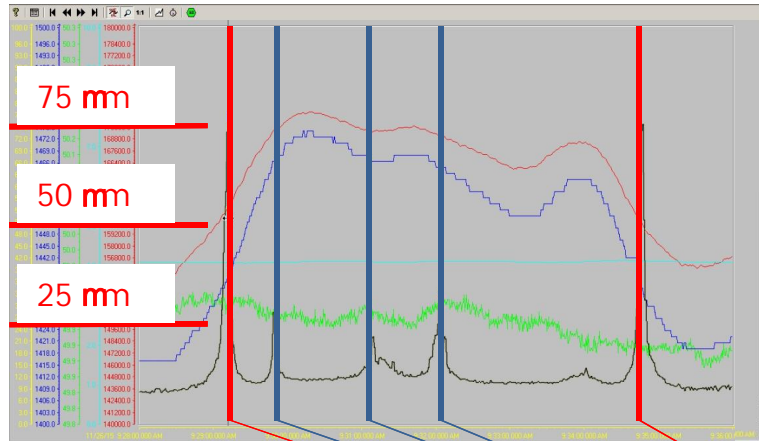
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Case Study 2: High gear vibrations avoided

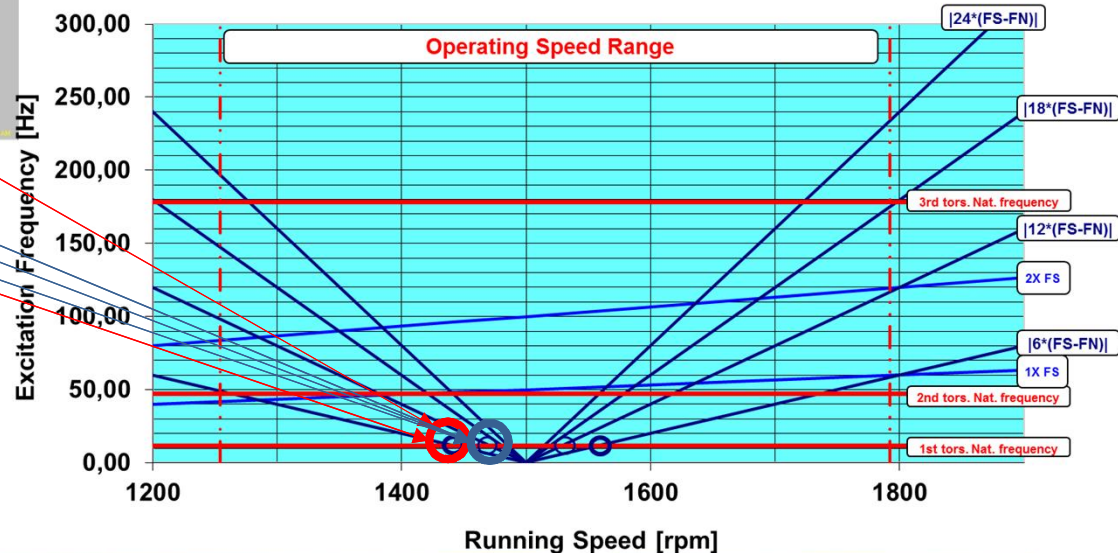


Case Study 2: High gear vibrations avoided



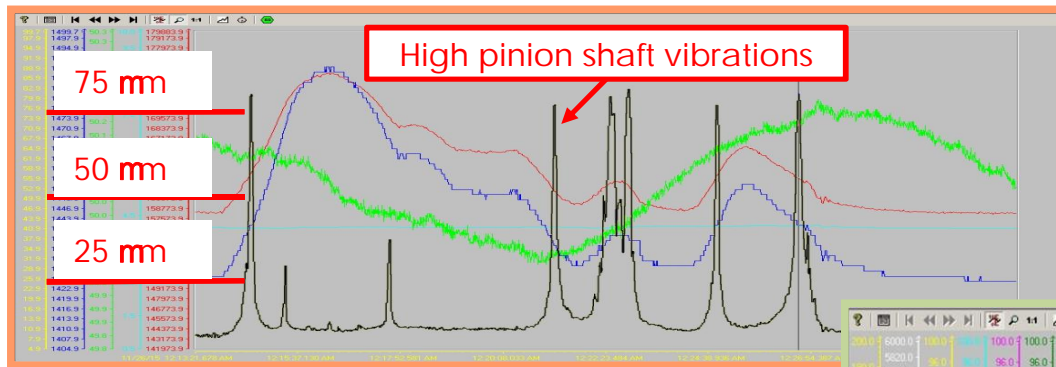
Shaft vibration frequency corresponds with 1st torsional natural frequency and correlates with interharmonic excitation of LCI-inverter

Campbell Diagram under consideration of Air Gap Torque Pulsation during Converter Operation



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Case Study 2: High gear vibrations avoided



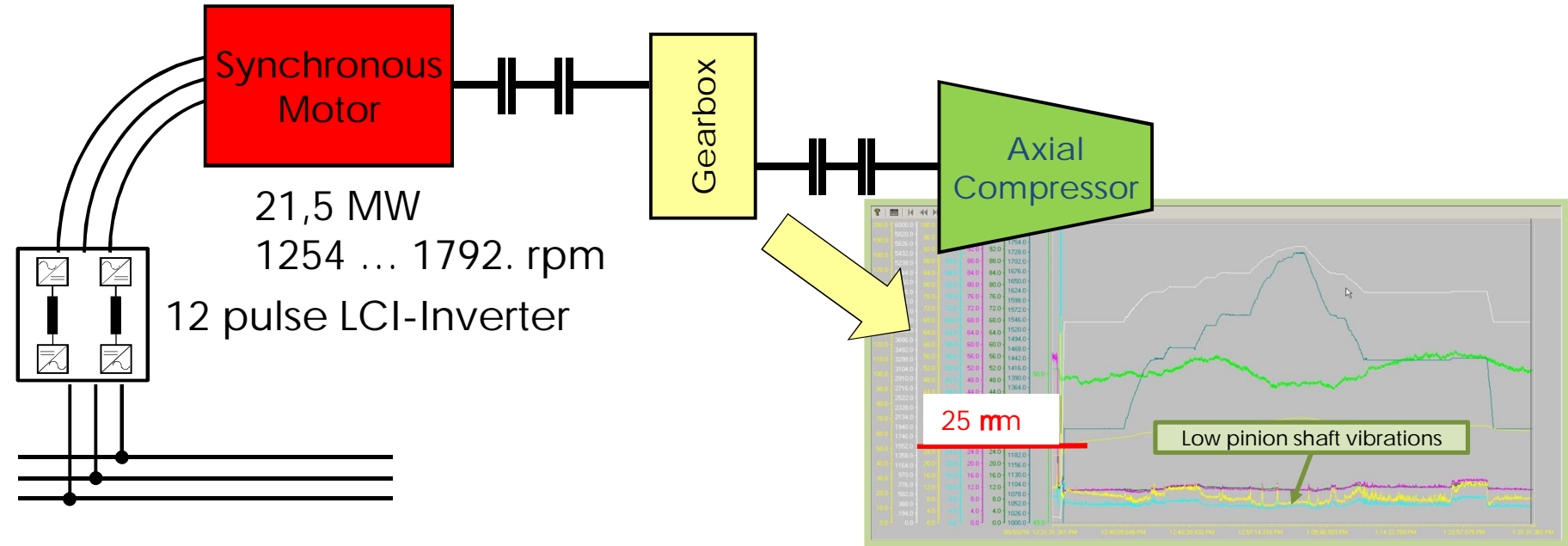
Without electrical interharmonics damping of an LCI

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Case Study 2: High gear vibrations avoided



Train can be operated within the full performance map without torsional resonances.



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Summary and Conclusion

- Interharmonic pulsating torque are inherently injected by LCI drive system
- LCI drive systems are still the best fit for very high power applications
- The proposed Active Damping technique suppresses the critical interharmonic excitations within the specified frequency range
- This does not have any impact on the normal operation of the drive
- Field measurements within Case Study 1 and 2 show the effectiveness of the implemented active LCI interharmonics damping



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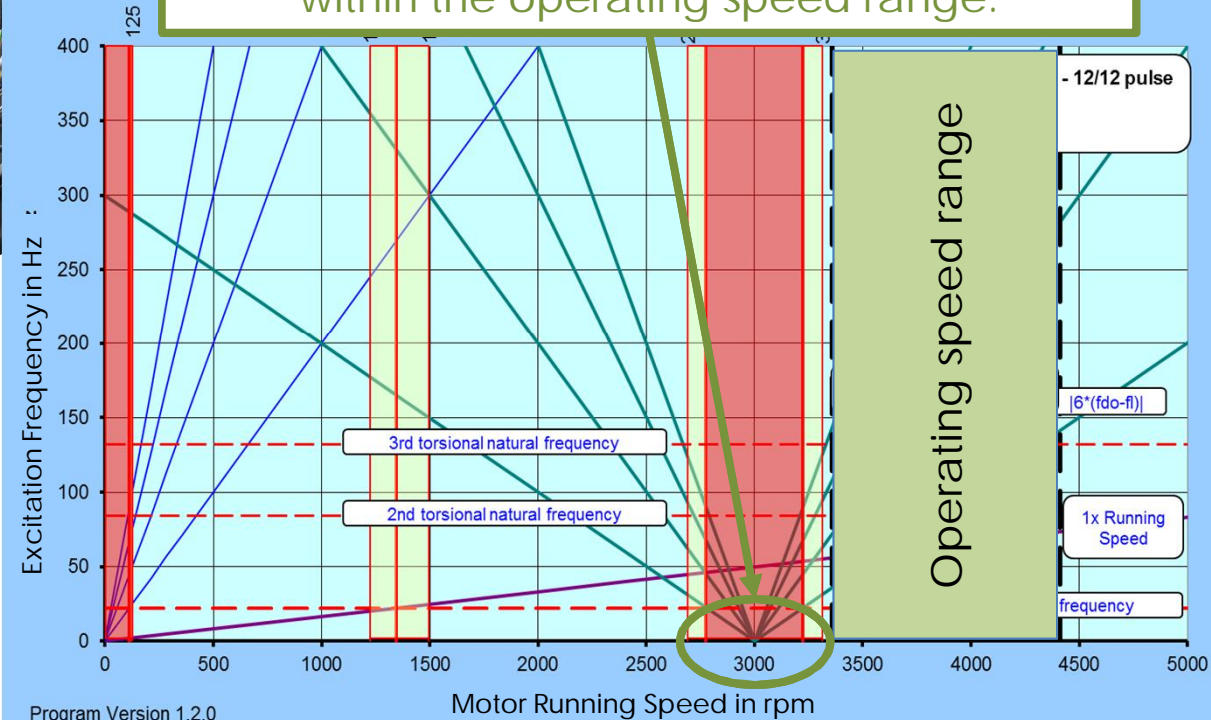


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Outlook for new LCI drive train application

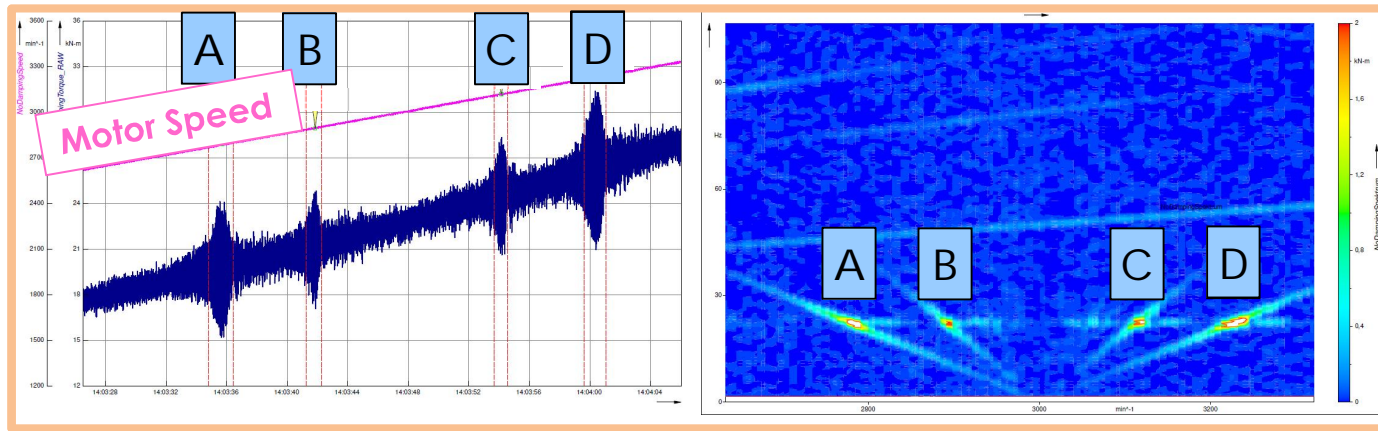


Train designed in order to avoid interharmonic excited torsional resonances within the operating speed range.

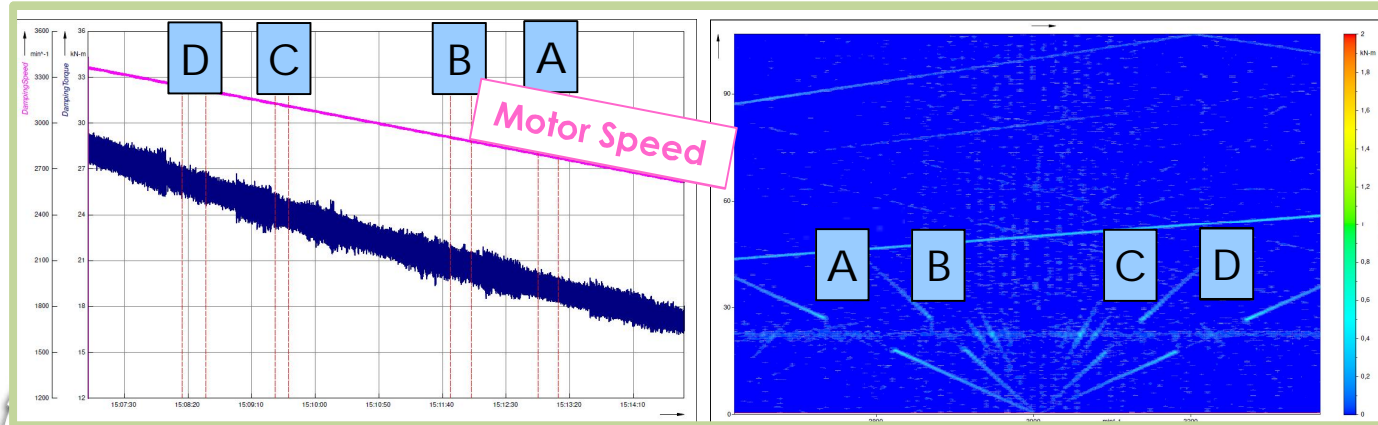


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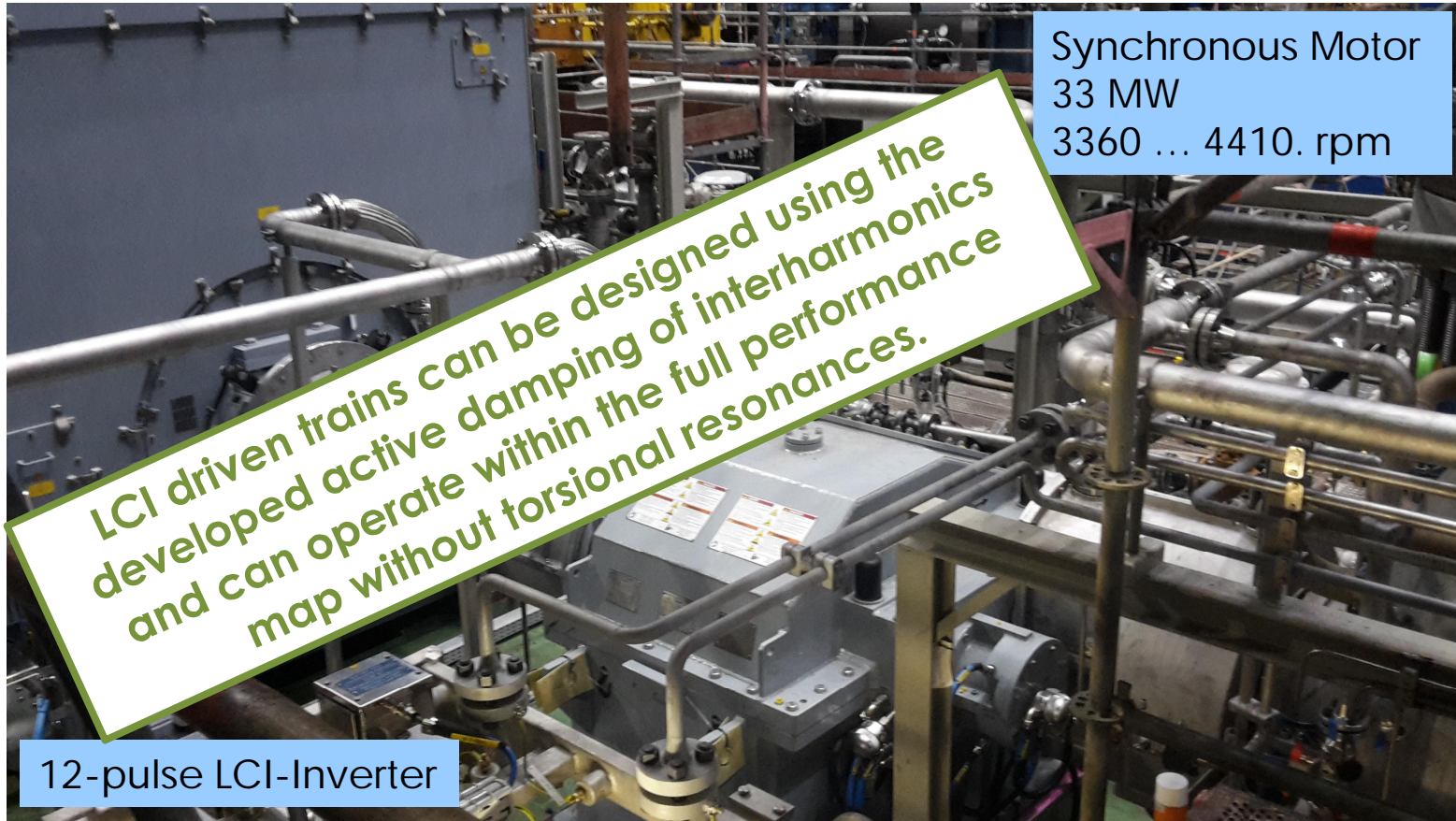
Outlook for new LCI drive train application



Without electrical interharmonics damping of an LCI



With activated improved electrical interharmonics damping of an LCI



Thank you for your attention

References:

Hütten, V., Zurowski, R., Hilscher, M., 2008, "Torsional Interharmonic Interaction Study of 75MW Direct-Driven VSDS Motor Compressor Trains for LNG duty", Proceeding of the Thirty-Seventh Turbomachinery Symposium, Turbomachinery Laboratory, Texas A&M University, College Station, Texas.

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Hütten, V., Beer, Chr., Krause, T., Demmig, S., Ganesan, V., 2013 "VSDS Motor Inverter Design Concept for Compressor Trains avoiding Interharmonics in Operating Speed Range and Verification", Proceeding of the Forty-Second Turbomachinery Symposium, Turbomachinery Laboratory, Texas A&M University, College Station, Texas.

Ganesan, V., Kalbfleisch, P., Beuermann, M., Hilscher, M., 2017 "Electrical Damping of VFD induced Torsional Torque Pulsations in a LCI Driven Compressor Drive Train", Proceeding of the Forty-Sixth Turbomachinery Symposium, Turbomachinery Laboratory, Texas A&M University, College Station, Texas.

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